

## Anodised aluminum for aluminum parts

Due to different material characteristics, a 100 % colour match is not possible. This also applies when a colour template is provided. Therefore colour deviations are inevitable. Anodised colours are possible from EV1 silver to C35 black. Anodised colour tones are available on request.



**Surcharge:** Bronze anodisation 30 %

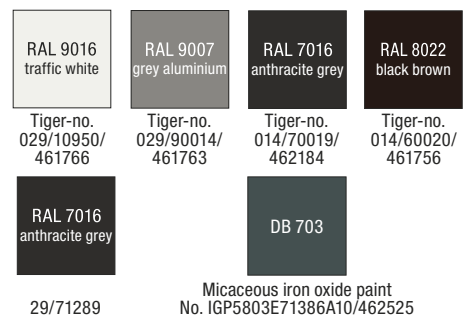
## Standard colour shades (powder-coated)

### Note!

For printing reasons, 100 % colour match is not possible. The RAL colour chart is mandatory.

RAL 9016 - RAL 8022 (except fine structure and iron micaceous)  
Smooth silk gloss, gloss degree  $70 \pm 5$

### Standard colours without surcharge



### Additional charge:

RAL colours in accordance with RAL colour chart 15 %

An excerpt from the RAL colour chart. Please note that the illustrations shown here only reflect certain typical colours and almost every RAL colour can be implemented in accordance with your requirements or specifications. Please specify a RAL colour number or send us a suitable sample.

Pearl RAL colours/matte tones } on request  
Micaceous iron oxide paint }



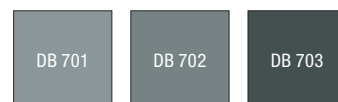
## Micaceous iron oxide/tiger colours available on request

DB 701 No. 029/70103/463280

DB 702 No. 029/70790/462193

DB 703 No. 029/82030/46219

Micaceous iron oxide No. IGP5803E71386A10/462525



### Important information:

For printing reasons, the colours shown are merely approximate, especially in the case of metallic colours (aluminum, anodised colours and silver tones), the illustrations can only be used for guidance purposes. The RAL or anodised colour chart is the key for binding colour accuracy.



# Colour palette

RAL 1000 green beige	RAL 1001 beige	RAL 1002 sand yellow	RAL 1003 signal yellow	RAL 1004 golden yellow	RAL 1005 honey yellow	RAL 1006 maize yellow	RAL 1007 daffodil yellow	RAL 1011 brown beige	RAL 1012 lemon yellow	RAL 1013 oyster white	RAL 1014 ivory
RAL 1015 light ivory	RAL 1016 sulfur yellow	RAL 1017 saffron yellow	RAL 1018 zinc yellow	RAL 1019 grey beige	RAL 1020 olive yellow	RAL 1021 rape yellow	RAL 1023 traffic yellow	RAL 1024 ochre yellow	RAL 1027 curry	RAL 1028 melon yellow	RAL 1032 broom yellow
RAL 1033 dahlia yellow	RAL 1034 pastel yellow	RAL 1037 sun yellow	RAL 2000 yellow orange	RAL 2001 red orange	RAL 2002 vermilion	RAL 2003 pastel orange	RAL 2004 pure orange	RAL 2008 bright red orange	RAL 2009 traffic orange	RAL 2010 signal orange	RAL 2011 deep orange
RAL 2012 salmon orange	RAL 3000 flame red	RAL 3001 signal red	RAL 3002 carmine red	RAL 3003 ruby red	RAL 3004 purple red	RAL 3005 wine red	RAL 3007 black red	RAL 3009 oxide red	RAL 3011 brown red	RAL 3012 beige red	RAL 3013 tomato red
RAL 3014 antique pink	RAL 3015 light pink	RAL 3016 coral red	RAL 3017 rose	RAL 3018 strawberry red	RAL 3020 traffic red	RAL 3022 salmon pink	RAL 3027 raspberry red	RAL 3028 pure red	RAL 3031 orient red	RAL 4001 red lilac	RAL 4002 red violet
RAL 4003 heather violet	RAL 4004 claret violet	RAL 4005 blue lilac	RAL 4006 traffic purple	RAL 4007 purple violet	RAL 4008 signal violet	RAL 4009 pastel violet	RAL 4010 telemagenta	RAL 5000 violet blue	RAL 5001 green blue	RAL 5002 ultramarine blue	RAL 5003 sapphire blue
RAL 5004 black blue	RAL 5005 signal blue	RAL 5007 brilliant blue	RAL 5008 grey blue	RAL 5009 azure blue	RAL 5010 gentian blue	RAL 5011 steel blue	RAL 5012 light blue	RAL 5013 cobalt blue	RAL 5014 pigeon blue	RAL 5015 sky blue	RAL 5017 traffic blue
RAL 5018 turquoise blue	RAL 5019 capri blue	RAL 5020 ocean blue	RAL 5021 water blue	RAL 5022 night blue	RAL 5023 distant blue	RAL 5024 pastel blue	RAL 6000 patina green	RAL 6001 emerald green	RAL 6002 leaf green	RAL 6003 olive green	RAL 6004 blue green
RAL 6005 moss green	RAL 6006 grey olive	RAL 6007 bottle green	RAL 6008 brown green	RAL 6009 fir green	RAL 6010 grass green	RAL 6011 reseda green	RAL 6012 black green	RAL 6013 reed green	RAL 6014 yellow olive	RAL 6015 black olive	RAL 6016 turquoise green
RAL 6017 may green	RAL 6018 yellow green	RAL 6019 pastel green	RAL 6020 chrome green	RAL 6021 pale green	RAL 6022 olive drab	RAL 6024 traffic green	RAL 6025 fern green	RAL 6026 opal green	RAL 6027 light green	RAL 6028 pine green	RAL 6029 mint green
RAL 6032 signal green	RAL 6033 mint turquoise	RAL 6034 pastel turquoise	RAL 6037 pure green	RAL 7000 squirrel grey	RAL 7001 silver grey	RAL 7002 olive grey	RAL 7003 moss grey	RAL 7004 signal grey	RAL 7005 mouse grey	RAL 7006 beige grey	RAL 7008 khaki grey
RAL 7009 green grey	RAL 7010 tarpaulin grey	RAL 7011 iron grey	RAL 7012 basalt grey	RAL 7013 brown grey	RAL 7015 slate grey	RAL 7016 anthracite grey	RAL 7021 black grey	RAL 7022 umbra grey	RAL 7023 concrete grey	RAL 7024 graphite grey	RAL 7026 granite grey
RAL 7030 stone grey	RAL 7031 blue grey	RAL 7032 pebble grey	RAL 7033 cement grey	RAL 7034 yellow grey	RAL 7035 light grey	RAL 7036 platinum grey	RAL 7037 dusty grey	RAL 7038 agate grey	RAL 7039 quartz grey	RAL 7040 window grey	RAL 7042 traffic grey A
RAL 7043 traffic grey B	RAL 7044 silk grey	RAL 7045 telegrey 1	RAL 7046 telegrey 2	RAL 7047 telegrey 4	RAL 8000 green brown	RAL 8001 ochre brown	RAL 8002 signal brown	RAL 8003 clay brown	RAL 8004 copper brown	RAL 8007 fawn brown	RAL 8008 olive brown
RAL 8011 nut brown	RAL 8012 red brown	RAL 8014 sepia brown	RAL 8015 chestnut brown	RAL 8016 mahogany brown	RAL 8017 chocolate brown	RAL 8019 grey brown	RAL 8022 black brown	RAL 8023 orange brown	RAL 8024 beige brown	RAL 8025 pale brown	RAL 8028 terra brown
RAL 9001 cream	RAL 9002 grey white	RAL 9003 signal white	RAL 9004 signal black	RAL 9005 jet black	RAL 9006 white aluminium	RAL 9007 grey aluminium	RAL 9010 pure white	RAL 9011 graphite black	RAL 9016 traffic white	RAL 9017 traffic black	RAL 9018 papyrus white